

Lib. T.E. - VI Sem - Chem.

## Instrumentation.

(20)

TE/CHEM/VI/CBGS/INST

QP Code: 6281

[Total Marks: 80]

(3 Hours)

N.B.: (1) Question No. 1 is compulsory.

(2) Solve any three questions out of remaining five questions.

(3) Assume suitable data if required.

1. a) A temperature sensor can measure temperatures from 32 °F to 212 °F. A measurement results in a value of 78 °F. Calculate the error if the accuracy is

- i)  $\pm 0.5\%$  of full scale value
- ii)  $\pm 0.75\%$  of span
- iii)  $\pm 0.8\%$  of reading.

What are the possible temperatures in each case?

b) A stepper motor has a 20-teeth gear which moves by 1 tooth in 2 steps. For a desired rotational speed of 300 rpm, what input pulse rate (in pulses per second) is required? What is the angle of turn per step?

c) Write a short note on control valve characteristics.

2. a) A piezoelectric sensor is made up of quartz. The voltage sensitivity for quartz is about 0.075 V/(m.Pa). How much pressure in bars should be applied, to create a potential difference of 15 V, if the thickness of the material is 4 cm?

- b) Write short notes on
- i) Relief valve
  - ii) Thermistor
  - iii) Electro-magnetic flowmeter

3. a) Design a Programmable Logic Control (PLC) for turning an electric motor ON/OFF using a START/STOP switch.

b) A diaphragm has an effective area of 25 cm<sup>2</sup>. If the pressure difference across the diaphragm is 2 psi, what force is exerted on the diaphragm?

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c) Write short notes on

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i) SIL classification

ii) Layers of protection analysis (LOPA) methods

4. a) An equal percentage valve has a maximum flow of  $50 \text{ cm}^3/\text{s}$  and a minimum of  $2 \text{ cm}^3/\text{s}$ . If the full stem travel is 2 cm, what is the flow rate (in  $\text{li/hr}$ ) at a 7.5 mm opening? If the flow rate is  $40 \text{ cm}^3/\text{s}$ , determine the stem travel from fully open position. 6

b) Write a short note on calibration of pressure sensors using dead weight piston gauge. 6

c) A DAQ card of 8 bit resolution and 10-50 mA analog current loop is used to record temperatures above  $30^\circ\text{C}$ . The least count for temperature measurement is  $1^\circ\text{C}$ . What is the maximum temperature that can be measured? What is the analog input in mA for a measured value of  $150^\circ\text{C}$ ? 8

5. a) Select the appropriate valve size for the following application:- 10

Process fluid: Liquid Propane

Specific gravity: 0.5

Volumetric flow rate: 3028  $\text{lpm}$ 

Pressure drop: 1.7 bar

Piping geometry factor: 0.9

$N_1$	Flow unit	Pressure Unit
0.0865	$\text{m}^3/\text{hr}$	kPa
0.865	$\text{m}^3/\text{hr}$	bar
1.0	GPM	psi

	0.3	3	14	35	55	108	174
Valve size (inches)	$\frac{1}{4}$	$\frac{1}{2}$	1	$1\frac{1}{2}$	2	3	4

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- b) Explain how a capacitive sensing element can be used to measure the level of liquid in a container. 5
- c) Suggest a sensor that could be used to determine the difference in levels between liquids in two containers. 5
6. Write short notes on (any four) 20
- a) Signal conditioning
  - b) Static characteristics of an instrument
  - c) Hot wire anemometer
  - d) Linear variable differential transformer (LVDT)
  - e) Diaphragm pressure gauge
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